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A brief introduction to the form PCL-3 commands take, and how to read my descriptions.

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Introduction

Most of the characters which make up the PCL-3 commands are standard printable characters. There are some exceptions, most notably escape character 27 (1Bh) which all PCL-3 commands begin with. I will represent this character with the § character. To eliminate any ambiguity caused by different character sets, I will show all commands as a series of hexadecimal values within square brackets as well as printable characters.

PCL commands follow a standard structure starting with the escape character. After the escape character comes the command type, the command value and a terminator identifying the specific command. An example of this is found in the font selection commands, all of which begin with §(s or `[1B][28][73]`. Commands of the same type can often be strung together without the need to include the command type bytes by changing the terminating character from upper to lower case. For example, to choose a 12pt 10cpi font: §(s12V§(s10H or `[1B][28][73][31][32][56][1B][28][73][31][30][49]` can be replaced with §(s12v10H or `[1B][28][73][31][32][76][31][30][49]`.

In a lot of cases, I have only listed one example of a command. This is when it is clear what the command value represents. An example of this is font size selection. I have only listed §(s12V for 12pt, but clearly §(s6V is equally valid for 6pt. Consult your manual or [hunt](#) around for a full list of valid typeface and size combinations for your printer.

Page Setup

Select Page Orientation

§&10O	<i>[1B][26][6C][30][4F]</i>	Selects portrait orientation
§&11O	<i>[1B][26][6C][31][4F]</i>	Selects landscape orientation

Select Line Termination Method

§&k0G	<i>[1B][26][6B][30][47]</i>	Sets CR=CR LF=LF FF=FF
§&k1G	<i>[1B][26][6B][31][47]</i>	Sets CR=CR-LF LF=LF FF=FF
§&k2G	<i>[1B][26][6B][32][47]</i>	Sets CR=CR LF=CR-LF FF=CR-FF
§&k3G	<i>[1B][26][6B][33][47]</i>	Sets CR=CR-LF LF=CR-LF FF=CR-FF

Select EOL Wraparound

§&s0C	<i>[1B][26][73][30][43]</i>	Enables EOL wraparound
§&s1C	<i>[1B][26][73][31][43]</i>	Disables EOL wraparound

Select Paper Size

§&10A	<i>[1B][26][6C][30][41]</i>	Selects default paper size
§&11A	<i>[1B][26][6C][31][41]</i>	Selects executive paper size
§&12A	<i>[1B][26][6C][32][41]</i>	Selects letter paper size
§&13A	<i>[1B][26][6C][33][41]</i>	Selects legal paper size
§&126A	<i>[1B][26][6C][32][36][41]</i>	Selects A4 paper size

Set Page Margins

§&a5L	<i>[1B][26][61][35][4C]</i>	Sets left margin to column 5
§&a70M	<i>[1B][26][61][37][30][4D]</i>	Sets right margin to column 70
§&150P	<i>[1B][26][6C][35][30][50]</i>	Sets page length to 50 lines
§&12E	<i>[1B][26][6C][32][45]</i>	Sets top margin to 2 lines
§&142F	<i>[1B][26][6C][34][32][46]</i>	Sets text length to 42 lines

Select Perforation Skip

§&10L	<i>[1B][26][6C][30][4C]</i>	Disables perforation skip
§&11L	<i>[1B][26][6C][31][4C]</i>	Enables perforation skip

Select Print Quality

§(s1Q	<i>[1B][28][73][31][51]</i>	Selects draft quality
§(s2Q	<i>[1B][28][73][32][51]</i>	Selects letter quality

Font Selection**Select Character Set**

§(0U	<i>[1B][28][30][55]</i>	Selects ASCII character set
§(10U	<i>[1B][28][31][30][55]</i>	Selects PC-8bit character set
§(1E	<i>[1B][28][31][45]</i>	Selects ISO 4 UK character set
§(0I	<i>[1B][28][30][49]</i>	Selects ISO 15 Italian character set
§(2S	<i>[1B][28][32][53]</i>	Selects ISO 17 Spanish character set
§(1G	<i>[1B][28][31][47]</i>	Selects ISO 21 German character set
§(1F	<i>[1B][28][31][46]</i>	Selects ISO 69 French character set

Select Typeface

§(s3T	<i>[1B][28][73][33][54]</i>	Selects Courier font
§(s6T	<i>[1B][28][73][36][54]</i>	Selects Letter Gothic font
§(s4101T	<i>[1B][28][73][34][31][30][31][54]</i>	Selects CG Times font
§(s52T	<i>[1B][28][73][35][32][54]</i>	Selects Univers font

Select Font Pitch and Size

§(s10H	<i>[1B][28][73][31][30][48]</i>	Selects 10cpi pitch
§(s12V	<i>[1B][28][73][31][32][56]</i>	Selects 12pt size

Select Character and Line Spacing

§(s0P	<i>[1B][28][73][30][50]</i>	Selects monospacing
§(s1P	<i>[1B][28][73][31][50]</i>	Selects proportional spacing
§&l6D	<i>[1B][26][6C][36][44]</i>	Selects 6 lines per inch spacing

Character Formatting

Select Italics and Boldface

§(s1S	<i>[1B][28][73][31][53]</i>	Begin Italics
§(s0S	<i>[1B][28][73][30][53]</i>	End Italics
§(s3B	[1B][28][73][33][42]	Begin Boldface
§(s0B	[1B][28][73][30][42]	End Boldface

Select Underline Styles

§&d1D	<u>[1B][26][64][31][44]</u>	Select single fixed underline
§&d2D	<u>[1B][26][64][32][44]</u>	Select double fixed underline
§&d3D	<u>[1B][26][64][33][44]</u>	Select single floating underline
§&d4D	<u>[1B][26][64][34][44]</u>	Select double floating underline
§&d@	<u>[1B][26][64][40]</u>	Turn off all underline
§&k0E	<u>[1B][26][6B][30][45]</u>	Cancel underline at EOL
§&k1E	<u>[1B][26][6B][31][45]</u>	Retain underline at EOL

Select Superscript and Subscript

§(s1U	<i>[1B][28][73][31][55]</i>	Begin superscript
§(s-1U	<i>[1B][28][73][2D][31][55]</i>	Begin subscript
§(s0U	<i>[1B][28][73][30][55]</i>	Resume normal print

Moving Print Position**Positioning by Row and Column**

§&a3R	<i>[1B][26][61][33][52]</i>	Move to row 3
§&a+2R	<i>[1B][26][61][2B][32][52]</i>	Move down 2 rows
§&a9C	<i>[1B][26][61][39][43]</i>	Move to column 9
§&a+4C	<i>[1B][26][61][2B][34][43]</i>	Move right 4 columns
§&a-6C	<i>[1B][26][61][2D][36][43]</i>	Move left 6 columns

Positioning by Dot

§*p80Y	<i>[1B][2A][70][38][30][59]</i>	Move to vertical dot position 80
§*p+20Y	<i>[1B][2A][70][2B][32][30][59]</i>	Move down by 20 dots
§*p64X	<i>[1B][2A][70][36][34][58]</i>	Move to horizontal dot position 64

§*p+8X	<i>[1B][2A][70][2B][38][58]</i>	Move right by 8 dots
§*p-6X	<i>[1B][2A][70][2D][34][58]</i>	Move left by 4 dots

Positioning by Decipoint (1/720")

§&a80V	<i>[1B][26][61][38][30][56]</i>	Move to vertical decipoint position 80
§&a+20V	<i>[1B][26][61][2B][32][30][56]</i>	Move down by 20 decipoints
§&a64H	<i>[1B][26][61][36][34][48]</i>	Move to horizontal decipoint position 64
§&a+8H	<i>[1B][26][61][2B][38][48]</i>	Move right by 8 decipoints
§&a-6H	<i>[1B][26][61][2D][34][48]</i>	Move left by 4 decipoints

Additional Positioning

Ctrl-H	<i>[08]</i>	Backspace
Ctrl-I	<i>[09]</i>	Tab
Ctrl-J	<i>[0A]</i>	Line feed (LF)
§=	<i>[1B][3D]</i>	Half line feed
Ctrl-L	<i>[0C]</i>	Form feed (FF)
Ctrl-M	<i>[0D]</i>	Carriage Return (CR)

Miscellaneous Commands

§E	<i>[1B][45]</i>	Reset printer
§z	<i>[1B][7A]</i>	Perform self test
§Y	<i>[1B][59]</i>	Print control codes as characters
§Z	<i>[1B][5A]</i>	Use control codes (resume)
§&p3X	<i>[1B][26][70][33][58]</i>	Print next 3 bytes as characters

Printing Raster Graphics

Select Graphics Resolution

§*t300R	<i>[1B][2A][74][33][30][30][52]</i>	Set resolution to 300dpi
§*t150R	<i>[1B][2A][74][31][35][30][52]</i>	Set resolution to 150dpi
§*t100R	<i>[1B][2A][74][31][30][30][52]</i>	Set resolution to 100dpi
§*t75R	<i>[1B][2A][74][37][35][52]</i>	Set resolution to 75dpi

Select Graphics Compression Mode

§*b0M	<i>[1B][2A][62][30][4D]</i>	Select mode 0
§*b1M	<i>[1B][2A][62][31][4D]</i>	Select mode 1
§*b2M	<i>[1B][2A][62][32][4D]</i>	Select mode 2

Start Printing Graphics

§*r0A	<i>[1B][2A][72][30][41]</i>	Start graphics at leftmost position
§*r1A	<i>[1B][2A][72][31][41]</i>	Start graphics at current position

Set Temporary Graphics Offset

§*b80X	<i>[1B][2A][62][38][30][58]</i>	Offset current line by 80 dots
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Transfer Graphics Data

§*b4W	<i>[1B][2A][62][34][57]</i>	Transfer 4 bytes of graphics data
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Finish Graphics

§*rB	<i>[1B][2A][52][42]</i>	Return to text mode
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Typical Graphics Printing Procedure

To print raster graphics you must first set your graphics resolution. The Deskjet 320 has a maximum resolution of 600x300dpi, but later models allow 600dpi in both dimensions. Next you must set the graphics compression mode, which tells the printer in what form the graphical data will be sent. When you have positioned the printhead where you want to start printing graphics, issue the Start Graphics command. For every line of graphics you must have one new Transfer Graphics command, optionally preceded by a Horizontal Offset command. The Horizontal Offset command specifies how far across the page to start the current line of graphics. When you have finished transferring the graphics data, issue a Finish Graphics command.

Graphics Compression Modes

The HP Deskjet allows graphical data to be transferred in three formats. All of these formats deal with dots which can either be black ink or paper left white. These dots are dealt with in groups of eight, which occupy one byte of data. The following paragraphs should explain each of these formats in detail sufficient for you to produce your own raster graphics.

Graphics Mode 0 (No Compression)

This mode transfers raw pixels in groups of eight. Each arrangement of pixels is translated into one byte of information. This is done by treating a group of eight pixels as binary 1s and 0s where black ink is represented by 1 and white paper by 0. The lefthand pixel in the group of eight is the most significant bit, and

the righthand one is the least significant bit. To print
[White][Black][Black][White][Black][Black][White][Black], convert to binary 01101101 = m or *[6D]*.

Graphics Mode 1

In this mode, graphics data bytes occur in pairs. The first byte of the pair represents the number of repetitions of the second byte, which is the data byte. The data byte is in the same format as a data byte used in mode 0. If you wanted to print 80 black pixels in mode 0, you would have to send ten bytes:
[FF][FF][FF][FF][FF][FF][FF][FF][FF][FF]. The byte *[FF]* occurs 10 times, which is 9 repetitions, so you need only send: *[09][FF]*.

Graphics Mode 2 (TIFF Group 4 Compression)

This mode is concerned with both repeating bytes and conventional non-repeating bytes. The data bytes occur in groups of variable length. The first byte of a group indicates whether a repeated byte or a series of unrepeated bytes follow. If the first byte has a value from *[00]* to *[7F]* then it indicates a number of unrepeated bytes follow. A value of *[00]* represents one unrepeated byte, and a value of *[7F]* represents 128 unrepeated bytes. If the first byte has a value from *[81]* to *[FF]* then it indicates a repetition of the following byte. A value of *[FF]* represents one repetition (two occurrences), and a value of *[81]* represents 128 repetitions. If you wanted to print a pattern represented by the following thirteen data bytes in mode 0:
[FF][FF][FF][FF][00][18][00][FF][FF][FF][FF] you could compress this data in mode 2 to just eight bytes: *[FD][FF][02][00][18][00][FD][FF]*.